		\\(\frac{1}{2}\)
	Application No.	Applicant(s)
Nation of Allowability	10/063,186	MYER ET AL.
Notice of Allowability	Examiner	Art Unit
	Angela Ortiz	1732
The MAILING DATE of this communication appears on the cover sheet with the correspondence address All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.		
1. $\boxtimes$ This communication is responsive to <u>the amendment filed</u>	<u>09 June 2004</u> .	·
2. The allowed claim(s) is/are <u>1-33 and 36-41</u> .		
3. The drawings filed on 28 March 2002 are accepted by the Examiner.		
<ul> <li>4.  Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). <ul> <li>a)</li></ul></li></ul>		
Attachment(s)  1. ☑ Notice of References Cited (PTO-892)  2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)  3. ☐ Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date  4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material	6. ⊠ Interview Summary Paper No./Mail Da 08), 7. □ Examiner's Amend	ite <u>herewith</u> .

Application/Control Number: 10/063,186

Art Unit: 1732

## **REASONS FOR ALLOWANCE**

The following is an examiner's statement of reasons for allowance: it is deemed novel and unobvious over the prior art of record to so perform a method for making a corrugation-free foam from an extruder having an annular die with an annular die opening and a novel choke ring as instantly claimed, comprising extruding a polymeric resin and a blowing agent as claimed in claim 1, including a contact time of 1-20 milliseconds; as claimed in claim 15, including a foam that has an average cell size of 0.20-0.35 millimeter; and as claimed in claim 41, including a choke ring gap of less than 4.57 mm, as the prior art of record does not teach or suggest said method.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Application/Control Number: 10/063,186

Art Unit: 1732

;

Page 3

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Angela Ortiz Primary Examiner Art Unit 1732